

## TECHNICAL DATA SHEET

### PRODUCT: EASY-LEASE<sup>TM</sup> MOULD CLEANER

#### DESCRIPTION

Easy-Lease<sup>TM</sup> Mould Cleaner is blend of organic solvents designed to remove dirt, grease and contaminants from a mould surface. The Easy-Lease<sup>TM</sup> Mould Cleaner is particularly efficient at removing silicone, wax or other types of build up on the mould. Easy-Lease<sup>TM</sup> Mould Cleaner is designed not to soften or dull mould materials (such as GRP). Easy-Lease<sup>TM</sup> Mould Cleaner is preferable to strong solvents such as acetone because it is kinder to mould surfaces whilst at the same time being even more effective at lifting contamination.

#### USES

Easy-Lease<sup>TM</sup> Mould Cleaner can be used on any metallic or thermoset resin composite mould which means any metal moulds (such as machined aluminum moulds or steel mandrels) and fiberglass or carbon fibre moulds made using epoxy, polyester or vinylester resin systems.

Easy-Lease<sup>TM</sup> Mould Cleaner should be used immediately prior to the application of Sealers or Release Agents.

#### PROPERTIES

Appearance	Clear, colourless liquid
Odour	Ketone / Hydrocarbon
Specific Gravity	0.848 g/cc
Flash Point	<21oC

#### APPLICATION GUIDE

1. Generously apply the Mould Cleaner to a clean, dry cotton cloth.
2. Wipe over mould surface covering an area of approximately 0.5m<sup>2</sup>.
3. With a second dry cloth, wipe off the wet film. Do not allow the wet film to dry before wiping off as this will simply redeposit contaminants picked-up by the solvent. Continue wiping until the mould surface is dry.
4. Repeat steps 1 -3 on the adjacent area. Ensure a good overlap with the previous area to ensure the entire mould surface is cleaned.
5. If either cloth becomes dirty, or if the second cloth becomes wet, replace with a fresh clean cloth and repeat Steps 1-4.
6. Frequently re-apply Mould Cleaner to the wet cloth.
7. Repeat until mould is completely cleaned.

#### STORAGE

Keep in a cool, dry, well ventilated area. Keep containers tightly closed. Store in correctly labelled containers.

#### SHELF LIFE

If stored under the above conditions Easy-Lease<sup>TM</sup> Mould Cleaner will have a shelf life of 3 years, from the date of production.

Our technical advice, whether verbal, or in writing is given in good faith, but without warranty - this also applies where proprietary rights of third parties are involved. It does not release you from the obligation to test the products supplied by us as to their suitability for the intended processes and uses.

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