

SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1 Product identifier** XENCAST® P2 FAST CAST POLYURETHANE CASTING RESIN - PART A

Trade name P2-A

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Technical casting compounds

1.3 Details of the supplier of the safety data sheet

Company name: Easy Composites Ltd
Unit 39 Park Hall Business Village
Stoke on Trent
Staffordshire
ST3 5XA
United Kingdom

Tel: +44 (0) 1782 454499**Fax:** +44 (0) 1782 596868

sales@easycomposites.co.uk

1.4 Emergency telephone number**Emergency tel:** +44 (0) 1782 454499(office hours only)

SECTION 2: Hazards identification**2.1 Classification of the substance or mixture**

Type of product : Mixture

Classification (REGULATION (EC) No 1272/2008)

Eye irritation, Category 2

H319: Causes serious eye irritation.

2.2 Label elements**Labelling (REGULATION (EC) No 1272/2008)**

Hazard pictograms :



Signal word : Warning

Hazard statements : H319 Causes serious eye irritation.

Precautionary statements : **Prevention:**
P264 Wash skin thoroughly after handling.
P280 Wear protective gloves/ eye protection/ face protection.**Response:**

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact

SAFETY DATA SHEET

XENCAST® P2 FAST CAST POLYURETHANE CASTING RESIN - PART A

Revision Date 08.05.2017

Version 4.0

Print Date 08.05.2017

P337 + P313

lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice/attention.

Additional Labelling:

EUH208 Contains 4-morpholinecarbaldehyde. May produce an allergic reaction.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

Chemical name CAS-No. EC-No. Registration number	Classification (REGULATION (EC) No 1272/2008)	Concentration [%]
Alkyl amino polyoxyalkylenol 25214-63-5 500-035-6	Eye Irrit.2; H319	>= 40 - < 60
propylene carbonate 108-32-7 203-572-1 01-2119537232-48-XXXX	Eye Irrit.2; H319	>= 5 - < 10
4-morpholinecarbaldehyde 4394-85-8 224-518-3 01-2119987993-12-XXXX	Skin Sens.1; H317	< 1
Substances with a workplace exposure limit :		
hydrocarbons, C12-C15, n-alcane, isoalcane, <2% aromatic 64742-47-8 920-107-4 265-149-8 01-2119453414-43-XXXX	Asp. Tox.1; H304	>= 5 - < 10

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.

SAFETY DATA SHEET

XENCAST® P2 FAST CAST POLYURETHANE CASTING RESIN - PART A

Revision Date 08.05.2017

Version 4.0

Print Date 08.05.2017

- Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Excessive lachrymation
See Section 11 for more detailed information on health effects and symptoms.
- Risks : irritant effects
Causes serious eye irritation.

4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.
-

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

5.2 Special hazards arising from the substance or mixture

- Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.
- Further information : Standard procedure for chemical fires.
-

SAFETY DATA SHEET

XENCAST® P2 FAST CAST POLYURETHANE CASTING RESIN - PART A

Revision Date 08.05.2017

Version 4.0

Print Date 08.05.2017

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions : If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and materials for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.

Storage class (TRGS 510) : 10, Combustible liquids

Other data : No decomposition if stored and applied as directed.

SAFETY DATA SHEET

XENCAST® P2 FAST CAST POLYURETHANE CASTING RESIN - PART A

Revision Date 08.05.2017

Version 4.0

Print Date 08.05.2017

7.3 Specific end use(s)

Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Components with workplace control parameters

Components	CAS-No.	Value	Control parameters *	Basis *
hydrocarbons, C12-C15, n-alcane, isoalcane, <2% aromatic	64742-47-8	AGW	600 mg/m3	DE TRGS 900

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

8.2 Exposure controls

Personal protective equipment

Eye protection : Safety glasses with side-shields conforming to EN166
Eye wash bottle with pure water

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.

Suitable for short time use or protection against splashes:
Butyl rubber/nitrile rubber gloves (0,4 mm),
Contaminated gloves should be removed.
Suitable for permanent exposure:
Viton gloves (0.4 mm),
breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.

Respiratory protection : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
organic vapor filter (Type A)
A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm
Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Meth-

SAFETY DATA SHEET

XENCAST® P2 FAST CAST POLYURETHANE CASTING RESIN - PART A

Revision Date 08.05.2017

Version 4.0

Print Date 08.05.2017

ods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

Environmental exposure controls

General advice : If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance	: liquid
Colour	: various
Odour	: characteristic
Odour Threshold	: No data available
Flash point	: > 101 °C
Autoignition temperature	: No data available
Decomposition temperature	: No data available
Lower explosion limit (Vol-%)	: No data available
Upper explosion limit (Vol-%)	: No data available
Flammability	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
pH	: Not applicable
Melting point/range / Freezing point	: No data available
Boiling point/boiling range	: No data available
Vapour pressure	: 0,04 hPa
Density	: ca.1,02 g/cm ³ at 20 °C
Water solubility	: insoluble

SAFETY DATA SHEET

XENCAST® P2 FAST CAST POLYURETHANE CASTING RESIN - PART A

Revision Date 08.05.2017

Version 4.0

Print Date 08.05.2017

Partition coefficient: n-octanol/water	:	No data available
Viscosity, dynamic	:	ca.70 mPa.s at 25 °C
Viscosity, kinematic	:	> 20,5 mm ² /s at 40 °C
Relative vapour density	:	No data available
Evaporation rate	:	No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Not classified based on available information.

Components:

Alkyl amino polyoxyalkylenol:

Acute oral toxicity : LD50 Oral (Rat): > 2.000 mg/kg

Skin corrosion/irritation

Not classified based on available information.

SAFETY DATA SHEET

XENCAST® P2 FAST CAST POLYURETHANE CASTING RESIN - PART A

Revision Date 08.05.2017

Version 4.0

Print Date 08.05.2017

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

Skin sensitisation: Not classified based on available information.

Respiratory sensitisation: Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

SECTION 12: Ecological information

12.1 Toxicity

Components:

Alkyl amino polyoxyalkylenol :

Toxicity to fish	: LC50: > 100 mg/l, 96 h, Fish
Toxicity to daphnia and other aquatic invertebrates	: EC50: > 100 mg/l, 48 h, Daphnia (water flea)
Toxicity to algae	: EC50: > 100 mg/l, 72 h, Desmodesmus subspicatus (green algae)

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or

SAFETY DATA SHEET

XENCAST® P2 FAST CAST POLYURETHANE CASTING RESIN - PART A

Revision Date 08.05.2017

Version 4.0

Print Date 08.05.2017

very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Other adverse effects

Product:

Additional ecological information : There is no data available for this product.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : In accordance with the EWC Waste Regulation the classification of waste is to be assigned to the jurisdiction of the origin of waste. Therefore, it is not possible to assign a particular waste identification number.
Completely emptied packagings may be given for recycling. Empty packaging may still contain hazardous residues. Empty packaging should be removed by a licensed waste contractor. Sika has agreed disposal contracts for all packaging which is brought into circulation in Germany.
For further details see www.sika.de

SECTION 14: Transport information

ADR

Not dangerous goods

IATA

Not dangerous goods

IMDG

Not dangerous goods

14.6 Special precautions for user

No data available

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Prohibition/Restriction

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, : Banned and/or restricted (low boiling point modified naphtha)

SAFETY DATA SHEET

XENCAST® P2 FAST CAST POLYURETHANE CASTING RESIN - PART A

Revision Date 08.05.2017

Version 4.0

Print Date 08.05.2017

preparations and articles (Annex XVII)

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59) : None of the components are listed (=> 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

REACH Information: All substances contained in our Products are
- preregistered or registered by our upstream suppliers, and/or
- preregistered or registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.
Not applicable

Water contaminating class (Germany) : WGK 1 slightly water endangering

VOC-CH (VOCV) : 0,33 %
no VOC duties

VOC-EU (solvent) : 15,28 %

15.2 Chemical safety assessment

This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

Full text of H-Statements

H304 May be fatal if swallowed and enters airways.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.

Full text of other abbreviations

Asp. Tox. Aspiration hazard
Eye Irrit. Eye irritation
Skin Sens. Skin sensitisation
ADR Accord européen relatif au transport international des marchandises Dangereuses par Route
CAS Chemical Abstracts Service
DNEL Derived no-effect level
EC50 Half maximal effective concentration
GHS Globally Harmonized System
IATA International Air Transport Association
IMDG International Maritime Code for Dangerous Goods
LD50 Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)

SAFETY DATA SHEET

XENCAST® P2 FAST CAST POLYURETHANE CASTING RESIN - PART A

Revision Date 08.05.2017

Version 4.0

Print Date 08.05.2017

LC50	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	Occupational Exposure Limit
PBT	Persistent, bioaccumulative and toxic
PNEC	Predicted no effect concentration
REACH	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	Substances of Very High Concern
vPvB	Very persistent and very bioaccumulative

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !



SAFETY DATA SHEET

XENCAST® P2 FAST CAST POLYURETHANE CASTING RESIN
PART B

Revision Date 03.05.2017

Version 4.0

Print Date 03.05.2017

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier XENCAST® P2 FAST CAST POLYURETHANE CASTING RESIN - PART B

Trade name P2-B

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Tooling system

1.3 Details of the supplier of the safety data sheet

Company name: Easy Composites Ltd
Unit 39 Park Hall Business Village
Stoke on Trent
Staffordshire
ST3 5XA
United Kingdom

Tel: +44 (0) 1782 454499

Fax: +44 (0) 1782 596868

sales@easycomposites.co.uk

1.4 Emergency telephone number

Emergency tel: +44 (0) 1782 454499

(office hours only)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Type of product : Mixture

Classification (REGULATION (EC) No 1272/2008)

Acute toxicity, Category 4	H332: Harmful if inhaled.
Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Respiratory sensitisation, Category 1	H334: May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Carcinogenicity, Category 2	H351: Suspected of causing cancer.
Specific target organ toxicity - single exposure, Category 3, Respiratory system	H335: May cause respiratory irritation.
Specific target organ toxicity - repeated exposure, Category 2	H373: May cause damage to organs through prolonged or repeated exposure if inhaled.
Aspiration hazard, Category 1	H304: May be fatal if swallowed and enters airways.

SAFETY DATA SHEET

XENCAST® P2 FAST CAST POLYURETHANE CASTING RESIN - PART B

Revision Date 03.05.2017

Version 4.0

Print Date 03.05.2017

Chronic aquatic toxicity, Category 1

H410: Very toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms



Signal word

: Danger

Hazard statements

: H304 May be fatal if swallowed and enters airways.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335 May cause respiratory irritation.
H351 Suspected of causing cancer.
H373 May cause damage to organs through prolonged or repeated exposure if inhaled.
H410 Very toxic to aquatic life with long lasting effects.

Precautionary statements

: **Prevention:**
P260 Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P284 In case of inadequate ventilation wear respiratory protection.
Response:
P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/doctor.
P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P331 Do NOT induce vomiting.

Hazardous components which must be listed on the label:

- 500-040-3 4,4`-Methylenediphenyl diisocyanate, oligomers
- 254-052-6 bis(isopropyl)naphthalene

Additional Labelling:

EUH204 Contains isocyanates. May produce an allergic reaction.

SAFETY DATA SHEET

XENCAST® P2 FAST CAST POLYURETHANE CASTING RESIN - PART B

Revision Date 03.05.2017

Version 4.0

Print Date 03.05.2017

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

Chemical name CAS-No. EC-No. Registration number	Classification (REGULATION (EC) No 1272/2008)	Concentration [%]
4,4'-Methylenediphenyl diisocyanate, oligomers 25686-28-6 500-040-3 01-2119457013-49-XXXX	Acute Tox.4; H332 Skin Irrit.2; H315 Eye Irrit.2; H319 Resp. Sens.1; H334 Skin Sens.1; H317 Carc.2; H351 STOT SE3; H335 STOT RE2; H373	>= 60 - < 80
bis(isopropyl)naphthalene 38640-62-9 254-052-6 01-2119565150-48-XXXX	Asp. Tox.1; H304 Aquatic Chronic1; H410	>= 25 - < 40

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.

SAFETY DATA SHEET

XENCAST® P2 FAST CAST POLYURETHANE CASTING RESIN - PART B

Revision Date 03.05.2017

Version 4.0

Print Date 03.05.2017

Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Aspiration may cause pulmonary oedema and pneumonitis.
Asthmatic appearance
Cough
Respiratory disorder
Allergic reactions
Excessive lachrymation
Erythema
Headache
Dermatitis
See Section 11 for more detailed information on health effects and symptoms.
- Risks : Risk of serious damage to the lungs (by aspiration).
irritant effects
sensitising effects
- May be fatal if swallowed and enters airways.
Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.
Harmful if inhaled.
May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause respiratory irritation.
Suspected of causing cancer.
May cause damage to organs through prolonged or repeated exposure if inhaled.

4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.
-

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

5.2 Special hazards arising from the substance or mixture

- Specific hazards during fire-fighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

- Special protective equipment : In the event of fire, wear self-contained breathing apparatus.
-

SAFETY DATA SHEET

XENCAST® P2 FAST CAST POLYURETHANE CASTING RESIN - PART B

Revision Date 03.05.2017

Version 4.0

Print Date 03.05.2017

for firefighters

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and materials for containment and cleaning up

or this regulation Tramp: : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid formation of aerosol. Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Provide sufficient air exchange and/or exhaust in work rooms. Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not

SAFETY DATA SHEET

XENCAST® P2 FAST CAST POLYURETHANE CASTING RESIN - PART B

Revision Date 03.05.2017

Version 4.0

Print Date 03.05.2017

smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

- Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully re-sealed and kept upright to prevent leakage. Store in accordance with local regulations.
- Storage class (TRGS 510) : 10, Combustible liquids
- Other data : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

- Specific use(s) : No data available
-

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Personal protective equipment

- Eye protection : Safety glasses with side-shields conforming to EN166
Eye wash bottle with pure water
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
- Suitable for short time use or protection against splashes:
Butyl rubber/nitrile rubber gloves (0,4 mm),
Contaminated gloves should be removed.
Suitable for permanent exposure:
Viton gloves (0.4 mm),
breakthrough time >30 min.
- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
- Respiratory protection : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe work-
-

SAFETY DATA SHEET

XENCAST® P2 FAST CAST POLYURETHANE CASTING RESIN - PART B

Revision Date 03.05.2017

Version 4.0

Print Date 03.05.2017

ing limits of the selected respirator.
Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.
organic vapor filter (Type A)
A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm
Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

Ensure adequate ventilation, especially in confined areas.

Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance : liquid
Colour : white
Odour : characteristic
Odour Threshold : No data available
Flash point : > 101 °C
Autoignition temperature : No data available
Decomposition temperature : No data available
Lower explosion limit (Vol-%) : No data available
Upper explosion limit (Vol-%) : No data available
Flammability : No data available
Explosive properties : No data available
Oxidizing properties : No data available
pH : No data available
Melting point/range / Freez- : No data available

SAFETY DATA SHEET

XENCAST® P2 FAST CAST POLYURETHANE CASTING RESIN - PART B

Revision Date 03.05.2017

Version 4.0

Print Date 03.05.2017

Boiling point	:	No data available
Boiling point/boiling range	:	No data available
Vapour pressure	:	0,01 hPa
Density	:	ca.1,13 g/cm ³ at 20 °C
Water solubility	:	insoluble
Partition coefficient: n-octanol/water	:	No data available
Viscosity, dynamic	:	ca.13 mPa.s at 20 °C
Viscosity, kinematic	:	< 6,9 mm ² /s at 40 °C
Relative vapour density	:	No data available
Evaporation rate	:	No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

10.4 Conditions to avoid

Conditions to avoid : Avoid moisture.

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SAFETY DATA SHEET

XENCAST® P2 FAST CAST POLYURETHANE CASTING RESIN - PART B

Revision Date 03.05.2017

Version 4.0

Print Date 03.05.2017

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Harmful if inhaled.

Components:

4,4'-Methylenediphenyl diisocyanate, oligomers:

Acute oral toxicity	: LD50 Oral (Rat): > 5.000 mg/kg
Acute inhalation toxicity	: Acute toxicity estimate: 1,5 mg/l Test atmosphere: dust/mist Method: Expert judgement
Acute dermal toxicity	: LD50 Dermal (Rabbit): > 9.400 mg/kg

bis(isopropyl)naphthalene:

Acute oral toxicity	: LD50 Oral (Rat): > 3.900 mg/kg
Acute inhalation toxicity	: LC50 (Rat): > 5,64 mg/l Exposure time: 4 h Test atmosphere: dust/mist
Acute dermal toxicity	: LD50 Dermal (Rat): > 4.500 mg/kg

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

Skin sensitisation: May cause an allergic skin reaction.

Respiratory sensitisation: May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Suspected of causing cancer.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

May cause respiratory irritation.

STOT - repeated exposure

May cause damage to organs through prolonged or repeated exposure if inhaled.

Aspiration toxicity

May be fatal if swallowed and enters airways.

SAFETY DATA SHEET

XENCAST® P2 FAST CAST POLYURETHANE CASTING RESIN - PART B

Revision Date 03.05.2017

Version 4.0

Print Date 03.05.2017

SECTION 12: Ecological information

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Very toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : In accordance with the EWC Waste Regulation the classification of waste is to be assigned to the jurisdiction of the origin of waste. Therefore, it is not possible to assign a particular waste identification number.
Completely emptied packagings may be given for recycling. Empty packaging may still contain hazardous residues. Empty packaging should be removed by a licensed waste contractor. Sika has agreed disposal contracts for all packaging which is brought into circulation in Germany.
For further details see www.sika.de

SAFETY DATA SHEET

XENCAST® P2 FAST CAST POLYURETHANE CASTING RESIN - PART B

Revision Date 03.05.2017

Version 4.0

Print Date 03.05.2017

SECTION 14: Transport information

ADR

- 14.1 UN number** : 3082
14.2 Description of the goods : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(bis(isopropyl)naphthalene)
14.3 Class : 9
14.4 Packing group : III
Classification Code : M6
Labels : 9
Tunnel restriction code : (-)
14.5 Environmentally hazardous : yes

IATA

- 14.1 UN number** : 3082
14.2 Description of the goods : Environmentally hazardous substance, liquid, n.o.s.
(bis(isopropyl)naphthalene)
14.3 Class : 9
14.4 Packing group : III
Labels : 9
14.5 Environmentally hazardous : yes

IMDG

- 14.1 UN number** : 3082
14.2 Description of the goods : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(bis(isopropyl)naphthalene)
14.3 Class : 9
14.4 Packing group : III
Labels : 9
EmS Number 1 : F-A
EmS Number 2 : S-F
14.5 Marine pollutant : yes

14.6 Special precautions for user

No data available

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

SECTION 15: Regulatory information

- 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
Prohibition/Restriction

SAFETY DATA SHEET

XENCAST® P2 FAST CAST POLYURETHANE CASTING RESIN - PART B

Revision Date 03.05.2017

Version 4.0

Print Date 03.05.2017

- REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII) : Banned and/or restricted (4,4'-Methylenediphenyl diisocyanate, oligomers)
- REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed (=> 0.1 %).
- REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

REACH Information: All substances contained in our Products are
- preregistered or registered by our upstream suppliers, and/or
- preregistered or registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

		Quantity 1	Quantity 2
E1	ENVIRONMENTAL HAZARDS	100 t	200 t

Water contaminating class (Germany) : WGK 3 highly water endangering

VOC-CH (VOCV) : no VOC duties

VOC-EU (solvent) : Not applicable

15.2 Chemical safety assessment

This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

Full text of H-Statements

- H304 May be fatal if swallowed and enters airways.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335 May cause respiratory irritation.
H351 Suspected of causing cancer.
H373 May cause damage to organs through prolonged or repeated exposure if inhaled.
H410 Very toxic to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox. Acute toxicity

SAFETY DATA SHEET

XENCAST® P2 FAST CAST POLYURETHANE CASTING RESIN - PART B

Revision Date 03.05.2017

Version 4.0

Print Date 03.05.2017

Aquatic Chronic	Chronic aquatic toxicity
Asp. Tox.	Aspiration hazard
Carc.	Carcinogenicity
Eye Irrit.	Eye irritation
Resp. Sens.	Respiratory sensitisation
Skin Irrit.	Skin irritation
Skin Sens.	Skin sensitisation
STOT RE	Specific target organ toxicity - repeated exposure
STOT SE	Specific target organ toxicity - single exposure
ADR	Accord européen relatif au transport international des marchandises Dangereuses par Route
CAS	Chemical Abstracts Service
DNEL	Derived no-effect level
EC50	Half maximal effective concentration
GHS	Globally Harmonized System
IATA	International Air Transport Association
IMDG	International Maritime Code for Dangerous Goods
LD50	Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	Occupational Exposure Limit
PBT	Persistent, bioaccumulative and toxic
PNEC	Predicted no effect concentration
REACH	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	Substances of Very High Concern
vPvB	Very persistent and very bioaccumulative

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !