

SAFETY DATA SHEET

XPREG® XT135/S Epoxy Tooling Prepreg Surface Layer

According to Regulation (EC) No 1907/2006, Annex II, as amended.COMMISSION REGULATION (EU) 2015/830 of 28 May 2015.

SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1. Product identifier**

Product name XPREG® XT135/S Epoxy Tooling Prepreg Surface Layer

Synonyms; trade names XT135/S

1.2. Relevant identified uses of the substance or mixture and uses advised against Uses advised against

No specific uses advised against are identified. **1.3. Details of the supplier of the safety data sheet**

Company name: Easy Composites Ltd

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Longton, Stoke on Trent

Staffordshire

ST3 5XA

United Kingdom

Tel: +44 (0) 1782 454499

Fax: +44 (0) 1782 596868

Email: sales@easycomposites.co.uk

1.4 Emergency telephone number **Emergency tel:** +44 (0) 1782 454499 (office hours only)

SECTION 2: Hazards identification**2.1. Classification of the substance or mixture****Classification (EC 1272/2008)**

Physical hazards Not Classified

Health hazards Skin Irrit. 2 - H315 Eye Irrit. 2 - H319 Skin Sens. 1 - H317

Environmental hazards Aquatic Chronic 3 - H412

2.2. Label elements**Pictogram**

Signal word Warning

Hazard statements H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H412 Harmful to aquatic life with long lasting effects.

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Precautionary statements	<p>P261 Avoid breathing dust.</p> <p>P264 Wash contaminated skin thoroughly after handling.</p> <p>P272 Contaminated work clothing should not be allowed out of the workplace.</p> <p>P273 Avoid release to the environment.</p> <p>P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.</p> <p>P302+P352 IF ON SKIN: Wash with plenty of water.</p> <p>P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.</p> <p>P321 Specific treatment (see medical advice on this label).</p> <p>P332+P313 If skin irritation occurs: Get medical advice/ attention.</p> <p>P333+P313 If skin irritation or rash occurs: Get medical advice/ attention.</p> <p>P337+P313 If eye irritation persists: Get medical advice/ attention.</p> <p>P362+P364 Take off contaminated clothing and wash it before reuse.</p> <p>P501 Dispose of contents/ container in accordance with national regulations.</p>
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Contains reaction product: bisphenol-A-(epichlorhydrin), Epoxy phenol novolac resin

2.3. Other hazards

This product does not contain any substances classified as PBT or vPvB.

SECTION 3: Composition/information on ingredients**3.2. Mixtures**

reaction product: bisphenol-A-(epichlorhydrin)	10-30%
CAS number: 25068-38-6	EC number: 500-033-5
Classification Skin Irrit. 2 - H315 Eye Irrit. 2 - H319 Skin Sens. 1 - H317 Aquatic Chronic 2 - H411	
Epoxy phenol novolac resin	10-30%
CAS number: 28064-14-4	EC number: 608-164-0
Classification Skin Irrit. 2 - H315 Eye Irrit. 2 - H319 Skin Sens. 1 - H317 Aquatic Chronic 2 - H411	

The Full Text for all R-Phrases and Hazard Statements are Displayed in Section 16.

SECTION 4: First aid measures**4.1. Description of first aid measures**

General information	Get medical attention if any discomfort continues. Show this Safety Data Sheet to the medical personnel.
Inhalation	Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Loosen tight clothing such as collar, tie or belt. Get medical attention if symptoms are severe or persist.
Ingestion	Rinse mouth thoroughly with water. Get medical advice/attention if you feel unwell. Do not induce vomiting unless under the direction of medical personnel.

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Skin contact	It is important to remove the substance from the skin immediately. In the event of any sensitisation symptoms developing, ensure further exposure is avoided. Remove contamination with soap and water or recognised skin cleansing agent. Get medical attention if symptoms are severe or persist after washing.
Eye contact	Rinse with water. Do not rub eye. Remove any contact lenses and open eyelids wide apart. Get medical attention if any discomfort continues.
Protection of first aiders	First aid personnel should wear appropriate protective equipment during any rescue.

4.2. Most important symptoms and effects, both acute and delayed

General information	The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
Inhalation	No specific symptoms known.
Ingestion	May cause sensitisation or allergic reactions in sensitive individuals. May cause irritation.
Skin contact	May cause skin sensitisation or allergic reactions in sensitive individuals. Redness. Irritating to skin.
Eye contact	Irritating to eyes.

4.3. Indication of any immediate medical attention and special treatment needed

Notes for the doctor	Treat symptomatically. May cause sensitisation or allergic reactions in sensitive individuals.
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SECTION 5: Firefighting measures**5.1. Extinguishing media**

Suitable extinguishing media	The product is not flammable. Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog. Use fire-extinguishing media suitable for the surrounding fire.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.

5.2. Special hazards arising from the substance or mixture

Specific hazards	None known.
Hazardous combustion products	Thermal decomposition or combustion products may include the following substances: Harmful gases or vapours.

5.3. Advice for firefighters

Protective actions during firefighting	Avoid breathing fire gases or vapours. Evacuate area. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk. Cool containers exposed to flames with water until well after the fire is out. Avoid discharge to the aquatic environment. Control run-off water by containing and keeping it out of sewers and watercourses. If risk of water pollution occurs, notify appropriate authorities.
Special protective equipment for firefighters	Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing. Firefighter's clothing conforming to European standard EN469 (including helmets, protective boots and gloves) will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Personal precautions	Wear protective clothing as described in Section 8 of this safety data sheet. No action shall be taken without appropriate training or involving any personal risk. Do not touch or walk into spilled material. Avoid contact with skin and eyes.
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6.2. Environmental precautions

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Environmental precautions Avoid discharge into drains or watercourses or onto the ground. Avoid discharge to the aquatic environment.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up Wear protective clothing as described in Section 8 of this safety data sheet. Clear up spills immediately and dispose of waste safely. Collect spillage with a shovel and broom, or similar and reuse, if possible. Collect and place in suitable waste disposal containers and seal securely. Flush contaminated area with plenty of water. Wash thoroughly after dealing with a spillage. Dangerous for the environment. Do not empty into drains. For waste disposal, see Section 13.

6.4. Reference to other sections

Reference to other sections For personal protection, see Section 8. See Section 11 for additional information on health hazards. See Section 12 for additional information on ecological hazards. For waste disposal, see Section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Usage precautions Read and follow manufacturer's recommendations. Wear protective clothing as described in Section 8 of this safety data sheet. Keep away from food, drink and animal feeding stuffs. Keep container tightly sealed when not in use. Avoid discharge to the aquatic environment. Do not handle until all safety precautions have been read and understood. Do not handle broken packages without protective equipment. Do not reuse empty containers.

Advice on general occupational hygiene Wash promptly if skin becomes contaminated. Take off contaminated clothing. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Storage precautions Store away from incompatible materials (see Section 10). Keep only in the original container. Keep container tightly closed, in a cool, well ventilated place. Keep containers upright. Protect containers from damage.

Storage class Miscellaneous hazardous material storage.

7.3. Specific end use(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.2.

SECTION 8: Exposure Controls/personal protection

8.1. Control parameters

Ingredient comments No exposure limits known for ingredient(s).

8.2. Exposure controls

Protective equipment



Appropriate engineering controls Provide adequate ventilation. Observe any occupational exposure limits for the product or ingredients.

Eye/face protection Wear tight-fitting, chemical splash goggles or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

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Hand protection	Wear protective gloves. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material. To protect hands from chemicals, gloves should comply with European Standard EN374. Considering the data specified by the glove manufacturer, check during use that the gloves are retaining their protective properties and change them as soon as any deterioration is detected. Frequent changes are recommended.
Other skin and body protection	May cause skin sensitisation or allergic reactions in sensitive individuals. Wear appropriate clothing to prevent repeated or prolonged skin contact.
Hygiene measures	Wash after use and before eating, smoking and using the toilet. Do not eat, drink or smoke when using this product.
Respiratory protection	Ensure all respiratory protective equipment is suitable for its intended use and is 'CE'-marked. Check that the respirator fits tightly and the filter is changed regularly. Gas and combination filter cartridges should comply with European Standard EN14387. Full face mask respirators with replaceable filter cartridges should comply with European Standard EN136. Half mask and quarter mask respirators with replaceable filter cartridges should comply with European Standard EN140.
Environmental exposure controls	Keep container tightly sealed when not in use. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and Chemical Properties**9.1. Information on basic physical and chemical properties**

Appearance	Fibrous solid.
Colour	Amber. or Black.
Odour	Almost odourless.
Melting point	No information available.
Flash point	No information available.
Flammability (solid, gas)	No specific test data are available.
Vapour pressure	No information available.
Bulk density	~ 1210 kg/m ³
Solubility(ies)	No specific test data are available.
Decomposition Temperature	No information available.
Comments	Information declared as "Not available" or "Not applicable" is not considered to be relevant to the implementation of the proper control measures.

9.2. Other information**SECTION 10: Stability and reactivity****10.1. Reactivity**

Reactivity See the other subsections of this section for further details.

10.2. Chemical stability

Stability Stable at normal ambient temperatures and when used as recommended. Stable under the prescribed storage conditions.

10.3. Possibility of hazardous reactions

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Possibility of hazardous reactions No potentially hazardous reactions known.

10.4. Conditions to avoid

Conditions to avoid There are no known conditions that are likely to result in a hazardous situation.

10.5. Incompatible materials

Materials to avoid No specific material or group of materials is likely to react with the product to produce a hazardous situation.

10.6. Hazardous decomposition products

Hazardous decomposition products Does not decompose when used and stored as recommended. Thermal decomposition or combustion products may include the following substances: Harmful gases or vapours.

SECTION 11: Toxicological information**11.1. Information on toxicological effects**

Toxicological effects No data recorded.

Acute toxicity - oral

Notes (oral LD₅₀) Based on available data the classification criteria are not met.

Acute toxicity - dermal

Notes (dermal LD₅₀) Based on available data the classification criteria are not met.

Acute toxicity - inhalation

Notes (inhalation LC₅₀) Based on available data the classification criteria are not met.

Skin corrosion/irritation

Skin corrosion/irritation Prolonged or repeated contact with skin may cause irritation, redness and dermatitis.

Animal data

Irritating.

Serious eye damage/irritation

Serious eye damage/irritation Causes serious eye irritation.

Respiratory sensitisation

Respiratory sensitisation Based on available data the classification criteria are not met.

Skin sensitisation

Skin sensitisation May cause skin sensitisation or allergic reactions in sensitive individuals.

Germ cell mutagenicity

Genotoxicity - in vitro Based on available data the classification criteria are not met.

Carcinogenicity

Carcinogenicity Based on available data the classification criteria are not met.

IARC carcinogenicity

None of the ingredients are listed or exempt.

Reproductive toxicity

Reproductive toxicity - fertility Based on available data the classification criteria are not met.

Reproductive toxicity - development

Based on available data the classification criteria are not met.

Specific target organ toxicity - single exposure

STOT - single exposure Not classified as a specific target organ toxicant after a single exposure.

SAFETY DATA SHEET**XPREG® XT135/S Epoxy Tooling Prepreg Surface Layer****Specific target organ toxicity - repeated exposure****STOT - repeated exposure** Not classified as a specific target organ toxicant after repeated exposure.**Aspiration hazard****Aspiration hazard** Not relevant. Solid.**General information**

The severity of the symptoms described will vary dependent on the concentration and the length of exposure.

Inhalation

No specific symptoms known.

Ingestion

May cause sensitisation or allergic reactions in sensitive individuals. May cause irritation.

Skin contact

May cause skin sensitisation or allergic reactions in sensitive individuals. Redness. Irritating to skin.

Eye contact

Irritating to eyes.

Route of entry

Ingestion Inhalation Skin and/or eye contact

Target organs

No specific target organs known.

Medical considerations

Skin disorders and allergies.

SECTION 12: Ecological Information**Ecotoxicity**

The product contains a substance which is harmful to aquatic organisms and which may cause long-term adverse effects in the aquatic environment.

12.1. Toxicity**Toxicity**

Aquatic Chronic 3 - H412 Harmful to aquatic life with long lasting effects.

12.2. Persistence and degradability**Persistence and degradability**

The degradability of the product is not known.

12.3. Bioaccumulative potential**Bioaccumulative potential**

No data available on bioaccumulation.

12.4. Mobility in soil**Mobility**

No data available.

12.5. Results of PBT and vPvB assessment**12.6. Other adverse effects****Other adverse effects**

None known.

SECTION 13: Disposal considerations**13.1. Waste treatment methods****General information**

The generation of waste should be minimised or avoided wherever possible. Reuse or recycle products wherever possible. This material and its container must be disposed of in a safe way. When handling waste, the safety precautions applying to handling of the product should be considered. Care should be taken when handling emptied containers that have not been thoroughly cleaned or rinsed out. Empty containers or liners may retain some product residues and hence be potentially hazardous.

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Disposal methods

Do not empty into drains. Dispose of surplus products and those that cannot be recycled via a licensed waste disposal contractor. Waste, residues, empty containers, discarded work clothes and contaminated cleaning materials should be collected in designated containers, labelled with their contents. Incineration or landfill should only be considered when recycling is not feasible.

SAFETY DATA SHEET**XPREG® XT135/S Epoxy Tooling Prepreg Surface Layer****SECTION 14: Transport information**

General The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, ADR/RID).

14.1. UN number

Not applicable.

14.2. UN proper shipping name

Not applicable.

14.3. Transport hazard class(es)

No transport warning sign required.

14.4. Packing group

Not applicable.

14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant

No.

14.6. Special precautions for user

Not applicable.

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Transport in bulk according to Not applicable.

Annex II of MARPOL 73/78

and the IBC Code

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****National regulations**

Health and Safety at Work etc. Act 1974 (as amended).
The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment Regulations 2009 (SI 2009 No. 1348) (as amended) ["CDG 2009"].
EH40/2005 Workplace exposure limits.

EU legislation

Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) (as amended).
COMMISSION REGULATION (EU) 2015/830 of 28 May 2015.
Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures (as amended).

Guidance

CHIP for everyone HSG228.

15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

Inventories**EU - EINECS/ELINCS**

None of the ingredients are listed or exempt.

SAFETY DATA SHEET**XPREG® XT135/S Epoxy Tooling Prepreg Surface Layer****SECTION 16: Other information**

Abbreviations and acronyms used in the safety data sheet	<p>ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.</p> <p>ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways.</p> <p>RID: European Agreement concerning the International Carriage of Dangerous Goods by Rail.</p> <p>IATA: International Air Transport Association.</p> <p>ICAO-TI: Technical Instructions for the Safe Transport of Dangerous Goods by Air.</p> <p>IMDG: International Maritime Dangerous Goods.</p> <p>CAS: Chemical Abstracts Service.</p> <p>ATE: Acute Toxicity Estimate.</p> <p>LC₅₀: Lethal Concentration to 50 % of a test population.</p> <p>LD₅₀: Lethal Dose to 50% of a test population (Median Lethal Dose).</p> <p>EC₅₀: 50% of maximal Effective Concentration.</p> <p>PBT: Persistent, Bioaccumulative and Toxic substance.</p> <p>vPvB: Very Persistent and Very Bioaccumulative.</p>
Classification abbreviations and acronyms	<p>Eye Irrit. = Eye irritation</p> <p>Skin Irrit. = Skin irritation</p> <p>Skin Sens. = Skin sensitisation</p> <p>Aquatic Chronic = Hazardous to the aquatic environment (chronic)</p>
General information	Only trained personnel should use this material.
Classification procedures according to Regulation (EC) 1272/2008	<p>Skin Irrit. 2 - H315: Eye Irrit. 2 - H319: Skin Sens. 1 - H317: : Calculation method. Aquatic Chronic 3 - H412: : Calculation method.</p>
Training advice	Only trained personnel should use this material.
Revision comments	This is first issue.
Issued by	HS&E Manager.
Revision date	22/06/2017
SDS number	4566
SDS status	Approved.
Hazard statements in full	<p>H315 Causes skin irritation.</p> <p>H317 May cause an allergic skin reaction.</p> <p>H319 Causes serious eye irritation.</p> <p>H411 Toxic to aquatic life with long lasting effects.</p> <p>H412 Harmful to aquatic life with long lasting effects.</p>

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.